

1. Identification

Product identifier	Nukote MI Ceramic FC - Side B
Other means of identification	
Chemical identifier (Transport)	(Diethylenetriamine, m-Phenylenebis(methylamine))
Recommended use	Surface Protection. For Further Information, Refer to the Product Technical Data Sheet.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Supplier	
Company name	Nukote Coating Systems International
Address	2051 Reliance Parkway
	Bedford, TX. 76021
Telephone	832-770-7100
Email	SDS@nukoteglobal.com
Emergency Phone Number	Chemtrec:800-424-9300 (account: CCN1217) OR International:703-527-3887 (account:CCN1217)

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Acute toxicity, oral	Category 4
	Acute toxicity, dermal	Category 4
	Acute toxicity, inhalation	Category 4
	Skin corrosion/irritation	Category 1B
	Serious eye damage/eye irritation	Category 1
	Sensitization, skin	Category 1
	Reproductive toxicity	Category 2
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3
	Hazardous to the aquatic environment, long-term hazard	Category 3
OSHA defined hazards	Not classified.	
Label elements		



Signal word	Danger
Hazard statement	Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful if inhaled. Suspected of damaging fertility or the unborn child. Harmful to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe the mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection. Avoid release to the environment.

Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
Isophorone diamine	2855-13-2	19 - 45
Diethylenetriamine	111-40-0	10 - 30
m-Phenylenebis(methylamine)	1477-55-0	9 - 15
4,4'-isopropylidenediphenol	80-05-7	6 - 16
Benzyl alcohol	100-51-6	5 - 10

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Harmful if swallowed. Nausea, vomiting. Harmful in contact with skin. Harmful if inhaled. Coughing. Difficulty in breathing. Causes severe skin and eye burns. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause an allergic skin reaction. Rash. Dermatitis. Suspected of damaging fertility or the unborn child.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Alcohol resistant foam. Powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk. Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Use water spray to reduce vapors or divert vapor cloud drift. Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Store locked up. Store in original tightly closed container. Store in a well-ventilated place.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value
Diethylenetriamine (CAS 111-40-0)	TWA	1 ppm
m-Phenylenebis(methylamine) (CAS 1477-55-0)	Ceiling	0.1 mg/m ³

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Diethylenetriamine (CAS 111-40-0)	TWA	4 mg/m ³
m-Phenylenebis(methylamine) (CAS 1477-55-0)	Ceiling	1 ppm 0.1 mg/m ³

US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
Benzyl alcohol (CAS 100-51-6)	TWA	44.2 mg/m ³ 10 ppm

Biological limit values No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US - California OELs: Skin designation

Diethylenetriamine (CAS 111-40-0) Can be absorbed through the skin.
m-Phenylenebis(methylamine) (CAS 1477-55-0) Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

Diethylenetriamine (CAS 111-40-0) Skin designation applies.

US - Tennessee OELs: Skin designation

m-Phenylenebis(methylamine) (CAS 1477-55-0)	Can be absorbed through the skin.
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US ACGIH Threshold Limit Values: Skin designation

Diethylenetriamine (CAS 111-40-0)	Can be absorbed through the skin.
m-Phenylenebis(methylamine) (CAS 1477-55-0)	Can be absorbed through the skin.

US. NIOSH: Pocket Guide to Chemical Hazards

Diethylenetriamine (CAS 111-40-0)	Can be absorbed through the skin.
m-Phenylenebis(methylamine) (CAS 1477-55-0)	Can be absorbed through the skin.

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Skin protection

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Observe any medical surveillance requirements. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties**Appearance**

Physical state Liquid.

Form Liquid.

Color Straw to Yellow.

Odor Strong ammonia.

Odor threshold Not available.

pH Not available.

Melting point/freezing point Not available.

Initial boiling point and boiling range Not available.

Flash point > 203.0 °F (> 95.0 °C)

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure Not available.

Vapor density Not available.

Relative density 9.01 lb/gal (77 °F (25 °C))

Solubility(ies)

Solubility (water) Not available.

Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	4000 cps
Viscosity temperature	77 °F (25 °C)
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong acids. Alkaline metals. Peroxides. Phenols.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Harmful if inhaled.
Skin contact	Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns. Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics
 Harmful if swallowed. Nausea, vomiting. Harmful in contact with skin. Harmful if inhaled. Coughing. Causes severe skin burns and eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause allergic skin reaction. Rash. Dermatitis. Suspected of damaging fertility or the unborn child.

Information on toxicological effects

Acute toxicity
 Harmful if inhaled. Harmful in contact with skin. Harmful if swallowed. May cause an allergic skin reaction.

Components	Species	Test Results
4,4'-isopropylidenediphenol (CAS 80-05-7)		
Acute		
Dermal		
LD50	Rabbit	3000 mg/kg
Oral		
LD50	Rat	3300 - 4100 mg/kg
Benzyl alcohol (CAS 100-51-6)		
Acute		
Dermal		
LD50	Rabbit	2000 mg/kg
Inhalation		
LC50	Rat	8.8 mg/l, 4 Hours
Oral		
LD50	Rat	1230 - 3100 mg/kg
Diethylenetriamine (CAS 111-40-0)		
Acute		
Dermal		
LD50	Rabbit	550 mg/kg

Components	Species	Test Results
Oral LD50	Rat	1080 mg/kg
Isophorone diamine (CAS 2855-13-2)		
Acute Oral LD50	Rat	1030 mg/kg
m-Phenylenebis(methylamine) (CAS 1477-55-0)		
Acute Dermal LD50	Rabbit	2000 mg/kg
Inhalation <i>Aerosol</i> LC50	Rat	3.75 mg/l, 1 Hours
Oral LD50	Rat	930 mg/kg
Skin corrosion/irritation	Causes severe skin burns and eye damage.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	May cause an allergic skin reaction.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Not listed.		
NTP Report on Carcinogens		
Not listed.		
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)		
Not regulated.		
Reproductive toxicity	Suspected of damaging fertility or the unborn child.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be harmful.	

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Components	Species	Test Results	
4,4'-isopropylidenediphenol (CAS 80-05-7)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Daphnia magna	10.2 mg/l, 48 Hours
Fish	LC50	Pimephales promelas	4.6 mg/l, 96 Hours
<i>Chronic</i>			
Crustacea	NOEC	Daphnia magna	> 3.146 mg/l, 21 days

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)	
4,4'-isopropylidenediphenol (CAS 80-05-7)	3.32
Benzyl alcohol (CAS 100-51-6)	1.1

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN2735
UN proper shipping name	Polyamines, liquid, corrosive, n.o.s. (Diethylenetriamine, m-Phenylenebis(methylamine))
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Packing group	II
Environmental hazards	
Marine pollutant	No
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	B2, IB2, T11, TP1, TP27
Packaging exceptions	154
Packaging non bulk	202
Packaging bulk	242

IATA

UN number	UN2735
UN proper shipping name	Polyamines, liquid, corrosive, n.o.s. (Diethylenetriamine, m-Phenylenebis(methylamine))
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Packing group	II
Environmental hazards	No
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number	UN2735
UN proper shipping name	Polyamines, liquid, corrosive, n.o.s. (Diethylenetriamine, m-Phenylenebis(methylamine))
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	II
Environmental hazards	
Marine pollutant	No
EmS	F-A, S-B
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

General information Packing group was assigned based on the assessment of the components. Diethylenetriamine (CAS 111-40-0) and m-Phenylenebis(methylamine) (CAS 1477-55-0) are contributing to the mixture classification. Isophorone diamine (CAS 2855-13-2) is assigned packing group III and does not contribute to the overall packing group assignment.

Packing Group Assignment Based on Corrosivity

Packing Group	Exposure Time	Observation Time	Effect
I	≤ 3 min	≤ 60 min	Full thickness destruction of intact skin
II	> 3 min ≤ 60	≤ 14 days	Full thickness destruction of intact skin
III	> 60 min ≤ 4 hours	≤ 14 days	Full thickness destruction of intact skin

Packing Group Assignment Based on Components

CAS No	Chemical Name	Concentration	Proper Shipping Name
111-40-0	Diethylenetriamine	10-30%	UN2079 Diethylenetriamine, 8, II
1477-55-0	m-Phenylenebis(methylamine)	9-15%	GHS: Skin Corr. 1B => UN2735 Amines, liquid, corrosive, n.o.s., 8, II
2855-13-2	Isophorone diamine	19-45%	UN2289 Isophoronediamine, 8, III
Mixture	Nukote Chemshield FC - Side B	100%	UN2735 Polyamines, liquid, corrosive, n.o.s. (Diethylenetriamine, m-Phenylenebis(methylamine)), 8, II

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

4,4'-isopropylidenediphenol (CAS 80-05-7) LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
4,4'-isopropylidenediphenol	80-05-7	6 - 16

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

4,4'-isopropylidenediphenol (CAS 80-05-7)

US. Massachusetts RTK - Substance List

4,4'-isopropylidenediphenol (CAS 80-05-7)

Benzyl alcohol (CAS 100-51-6)

Diethylenetriamine (CAS 111-40-0)

m-Phenylenebis(methylamine) (CAS 1477-55-0)

US. New Jersey Worker and Community Right-to-Know Act

4,4'-isopropylidenediphenol (CAS 80-05-7)

Diethylenetriamine (CAS 111-40-0)

Isophorone diamine (CAS 2855-13-2)

m-Phenylenebis(methylamine) (CAS 1477-55-0)

US. Pennsylvania Worker and Community Right-to-Know Law

4,4'-isopropylidenediphenol (CAS 80-05-7)

Benzyl alcohol (CAS 100-51-6)

Diethylenetriamine (CAS 111-40-0)

m-Phenylenebis(methylamine) (CAS 1477-55-0)

US. Rhode Island RTK

Diethylenetriamine (CAS 111-40-0)

m-Phenylenebis(methylamine) (CAS 1477-55-0)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	22-June-2016
Revision date	29-September-2017
Version #	04
Further information	HMIS Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe * = Chronic hazard NFPA Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe
HMIS® ratings	Health: 3* Flammability: 0 Physical hazard: 0

NFPA ratings**Disclaimer**

NuKote Coating Systems cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.